



# CERTIFICATE 07 8802 14030743

2. Designation **EN ISO 9606-1 135 P/T FW FM1 S t 12,0/12,5 D 60,3 PH ml**

Certification body : Bureau Technical Inspection OU

Reference no. : K-24-566

4. WPS No. : 01-135-FW  
 5. Welder's name : Serhii Senilevych (S1)  
 6. Identification : 39505110096  
 7. Method of Identification : Elamisluba  
 8. Date and place of birth : 11.05.1995 UKR  
 9. Employer : V.S.K.V. Grupp OU  
 10. Code / Testing Standard : EN ISO 9606-1: 2017  
 11. Job knowledge : not tested

Applicable: PED 2014/68/EC

Weld test details		Range of qualification
13. Welding process(es)	135	135,138
13.a Transfer mode	D	D, S, G, P
14. Product type (plate or pipe)	P/T	T, P
15. Type of weld	FW	FW
16. Parent material groups(s)	1.2	1 to 11
16.a Filler material group(s)	FM1	FM1, FM2
17. Filler material (Designation)	(EN ISO 14341-A: G 42 4 M21 3Si1 ) S	S, M
18. Gas/Flux	EN ISO 14175-M21	-
18.a Auxiliaries	-	-
19. Type of current and polarity	DC (+)	-
20. Material thickness (mm)	12,0/12,5	>= 3,0 / >= 3,0
20.a Deposited thickness (mm)	-	-
21. Outside pipe diameter(mm)	60,3	>= 30,15
22. Welding position (s)	PH	PA, PB, PC, PD, PF, PE
23. Weld details	ml	sl, ml
23.a Single layer/multi layer	ml	sl, ml

Additional information:

Type of test	Performed and accepted	Not required
27. Visual testing	X	
28. Ultrasonic testing		X
29. Macroscopic examination		X
30. Fracture testing	X	
31. Tensile testing		X
32. Bend testing		X
33. Magnetic Particle		X
34. Hardness testing		X
35. Impact testing		X
36. Liquid penetrate testing		X

24. Date of welding : 28.05.2024

25. Place : Estonia, Tallinn

26. Validity of approval : 27.05.2027

Detsident

V. Issajev

(person, responsible for certification decision)

37. Confirmation for the certificate by employer/welding coordinator for the following 6 months ( EN ISO 9606-1 if 9.2)

Date	Signature	Position or title	Date	Signature	Position or title
27.05.2024		V.S.K.V. Grupp OU			
27.05.25		V.S.K.V. Grupp OU			